We claim: Claims

1(currently amended). Process for manufacturing expanded metal provided with a coating, **comprising:** applying characterized in that the coating is applied to a closed metal foil and **converting the closed metal foil** the latter is converted into expanded metal only after applying the coating.

2(currently amended). Process in accordance with claim 1, wherein characterized in that the coating is a coating that improves at least one of the adhesiveness of the expanded metal to an electrode material and for the electron conductivity on a the surface of the expanded metal.

3(currently amended). Process in accordance with claim 1 er 2, eharacterized in that wherein the coating contains at least one of graphite, er another carbon material together with a binder that improves the adhesiveness and one of er an organic and er inorganic-organic polymer, which is graphitized after the application to the metal.

4(currently amended). Process in accordance with <u>claim 1 one of the above</u> elaims, eharacterized in that <u>wherein</u> the metal <u>comprises one of is</u> copper <u>and of</u> aluminum.

5(currently amended). Process in accordance with <u>claim 1</u> ene-of the above elaims, eharacterized in that <u>wherein</u> the metal foil is subjected to a corona discharge surface treatment before it is coated.

6(currently amended). Process in accordance with <u>claim 1</u> ene-of the above elaims, eharacterized in that <u>wherein</u> when the metal foil is converted into <u>said</u> expanded metal, <u>with a the</u> short diagonal has a length of up to 1 mm and <u>a the</u> long diagonal has a length of up to 2 mm.

7(currently amended). Process in accordance with <u>claim 1</u> one of the above elaims, characterized in that <u>wherein</u> the coating is applied by means of <u>at least one of</u> a printing technique, spin coating, rolling, application with a doctor blade, dip coating, electrostatic powder coating <u>and of</u> by means of a plasma process.

8(currently amended). Expanded metal provided with a coating, which can be manufactured according to a process in accordance with claim 1 one of the claims 1 through 7.

9(currently amended). Expanded metal provided with a coating, obtained according to a process in accordance with <u>claim 1 one of the claims 1-through 7</u>.

10(currently amended). Expanded metal provided with a coating in accordance with claim 2 8 or 9, characterized in that the coating improves the adhesiveness of the expanded metal to an electrode material and/or the electron conductivity on the surface of the expanded metal.

11(currently amended). Expanded metal provided with a coating in accordance with claim 3_10, characterized in that the coating was applied by means of a suspension containing graphite or another carbon material and a binder, or of an organic or inorganic organic polymer, which was subsequently graphitized.

12(currently amended). The method of claim 2, further comprising use
Use of said expanded metal in accordance with claim 10 or 11 as a current collector
associated with one of in-or for an anode foil and or in or for a cathode foil.

13(currently amended). The method of Use in accordance with claim 12, characterized in that further comprising laminating together the current collector in said and the anode foil and said as well as the cathode foil are laminated together.

14(currently amended). The method of claim 12 Use in accordance with one of the claims 12 or 13, characterized in that wherein the anode foil and the cathode foil are were prepared without using a the use of plasticizing agent.

15(currently amended). The method of claim 2, further comprising using the Use of expanded metal in accordance with claim 10 or 11 in an electrochemical cell, especially a battery.

16(currently amended). <u>The method of Use in accordance with claim 15, characterized in that wherein</u> the battery is a lithium battery.

17(currently amended). The method of Use in accordance with claim 16, characterized in that wherein the battery was manufactured according to a technique that does not require the addition of plasticizing agent and its subsequent washing out.

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